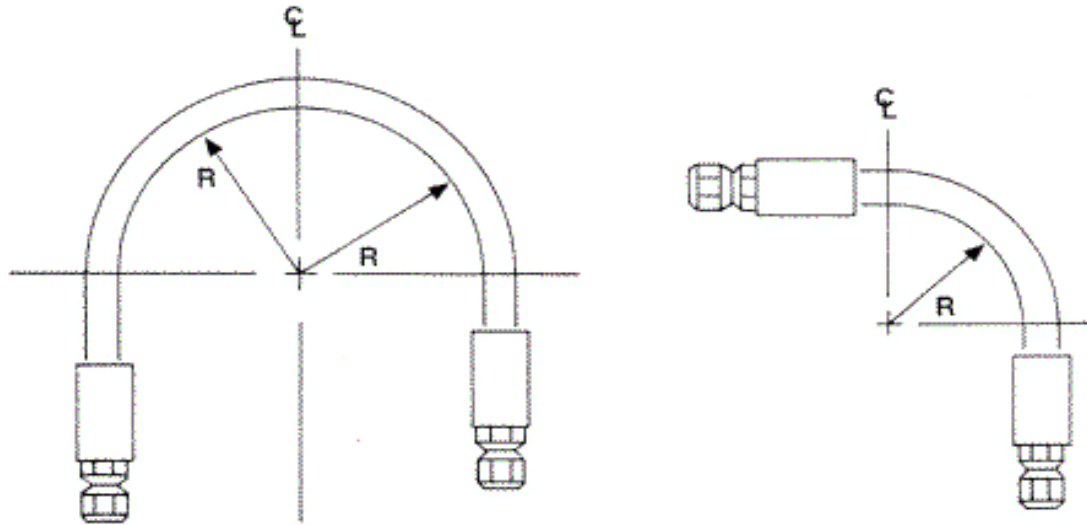


Tech Bulletin

Minimum Bend Radius



R = Bend Radius

The minimum bend radius is measured from the inside edge of the hose to the centerline of the bend. One way to check the bend radius of the hose is with a template. Cut a piece of stiff material to the minimum bend radius, hold it against the inside of the bend. If the hose bend is the same size or larger than the radius on the template, the bend is okay. If not, the radius is too small.